



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

6F9540V00131
Job Sheet 171603



Part No: 6F9540V00131

Job Qty: 1 ea

Part Name: AW169 Upper Cutter Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/5/18

Job Tracking No: Remove D4857-041 and replace
with undrilled

Due Date: 2/5/18

Type: Stock

Created By: Sian Willems

Description:

Note: DWG REV C IPP REV:A 13.11.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/5/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		2/5/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs		2/5/18	0.00	0.00	QC4	SmfS	
125	DC	1 pcs		2/5/18	0.00	0.00	DC		
130	Packaging	1 pcs		2/5/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		2/5/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile per PPP D169-841-013 chg002 and create labels per 6F9540V00131 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP 6F9540V00131

110-Remove D4857-041 + scrap. Blank 18-02-05

P1001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6F9540V00131	AW169 Upper Cutter Deflector Assembly	1 Ea (1 ea)	90-Start up Operation	
D4857-041	Wiper Deflector Assembly	2 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	6F9540V00131	1	1	1
Allocated Container Detail				
	Qty	Serial No	Location	Init
	1	S039119	fg001	
	D4857-041	2	16	2
Allocated Container Detail				
	Qty	Serial No	Location	Init
	2	S039228	cck127	

Part Specifications

Specifications could not be found.

Inspection Sheet Complete

RA62

Customer QA Ref # SO131364

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
6F9540V00131	b164471	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S039119	Customer returning 6F9540V00131 B164471 for rework. Remove and scrap D4857-041 B163385, and replace with undrilled D4857-041 S012086 Repackage and send back to customer.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

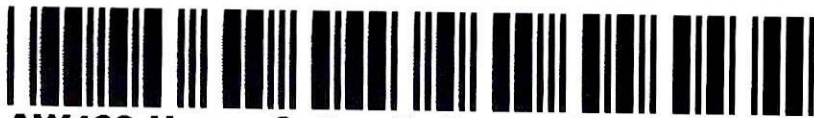
QC Approval: P.D. _____

Date: 5-Feb-18 _____

DART
AEROSPACE
S041044

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AW169 Upper Cutter Deflector Assembly

PART NO: 6F9540V00131

Original Serial #: S041044

Revision:

Operation: Start up Operation 02/09/18

Change No: CHG002

Job No: 171603